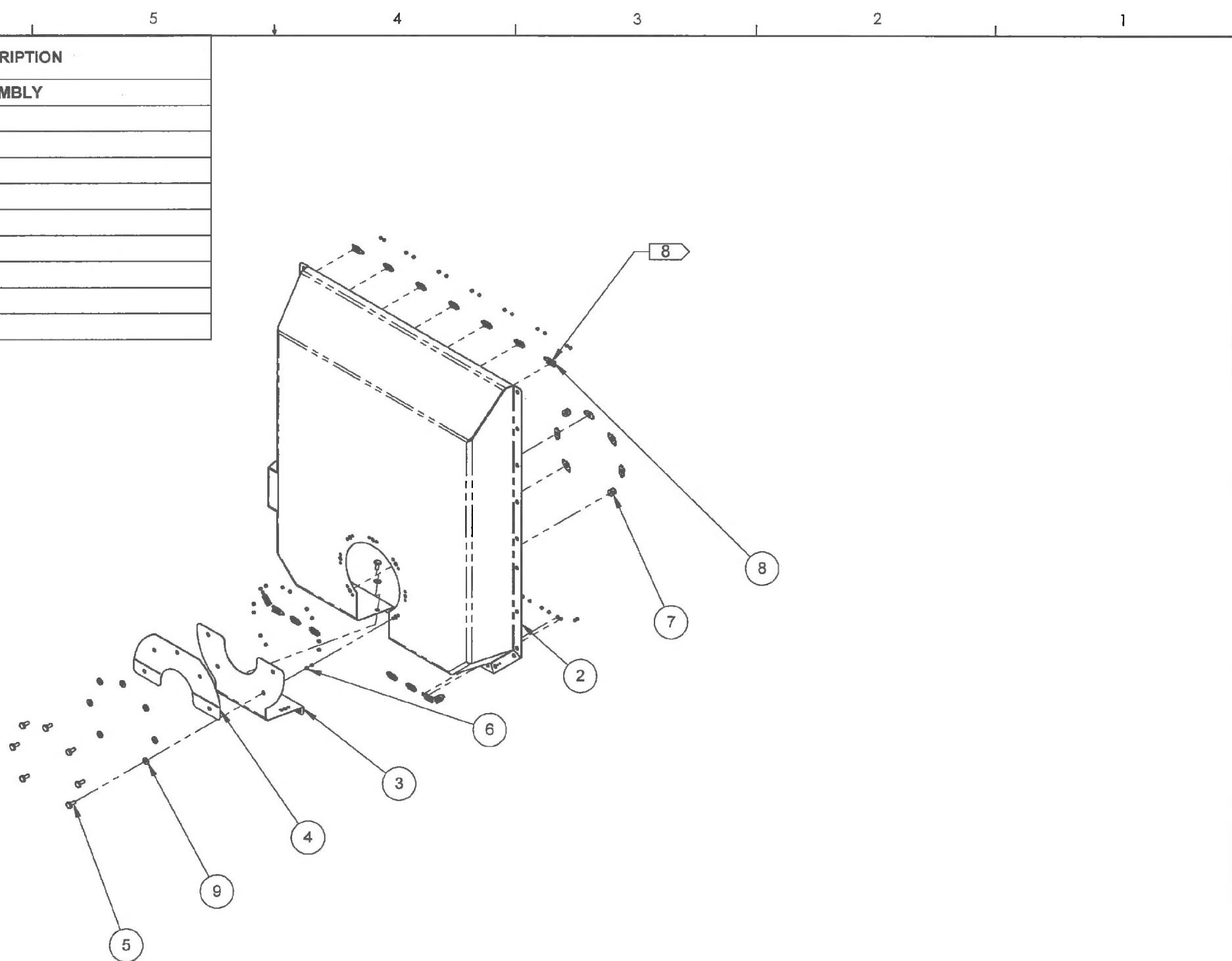


ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION
1	X	E4442-041	FIREWALL PAN ASSEMBLY
2	1	E4442-1	FIREWALL PAN
3	1	E4442-045	COVER ASSEMBLY
4	1	E4442-7	UPPER COVER
5	9	AN3-3A	BOLT
6	44	MS20427M3(-3)	RIVET
7	16	MS21060L3K	ANCHOR NUT
8	6	MS21062-3K	ANCHOR NUT
9	9	NAS1149D0363J	WASHER



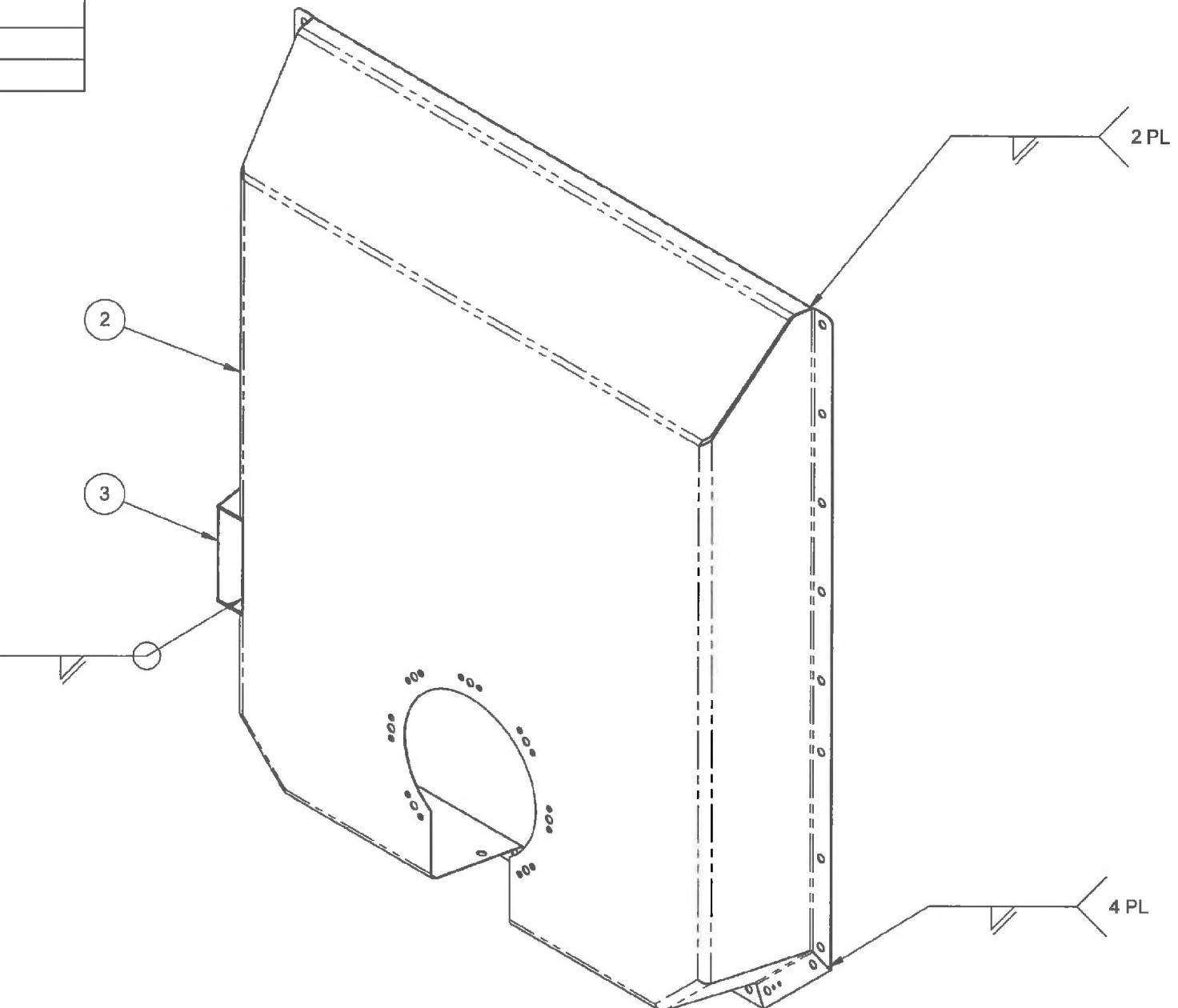
E4442-041 FIREWALL PAN ASSEMBLY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 6.22 lbs
- 8) RIVET TO INSIDE FLANGE

A	NEW ISSUE	12.12.03
REV.	DESCRIPTION	BY DATE
DESIGN	<i>SC</i>	EAGLE COPTERS LTD
DRAWN	<i>SC</i>	CALGARY, ALBERTA, CANADA
CHECKED	<i>SC</i>	DRAWING NO.
MFG. APPR.	<i>SC</i>	REV. A
APPROVED	<i>SC</i>	E4442
DE APPR.	<i>SC</i>	SHEET 1 OF 11
DATE	12.12.03	SCALE
		NTS
FIREWALL PAN		
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ITEM NO.	QTY. -043	PART NUMBER	DESCRIPTION
1	X	E4442-043	FIREWALL PAN WELDED ASSEMBLY
2	1	E4442-1	FIREWALL PAN
3	1	E4442-3	SIDE COVER
10	1	E4442-045	COVER ASSEMBLY



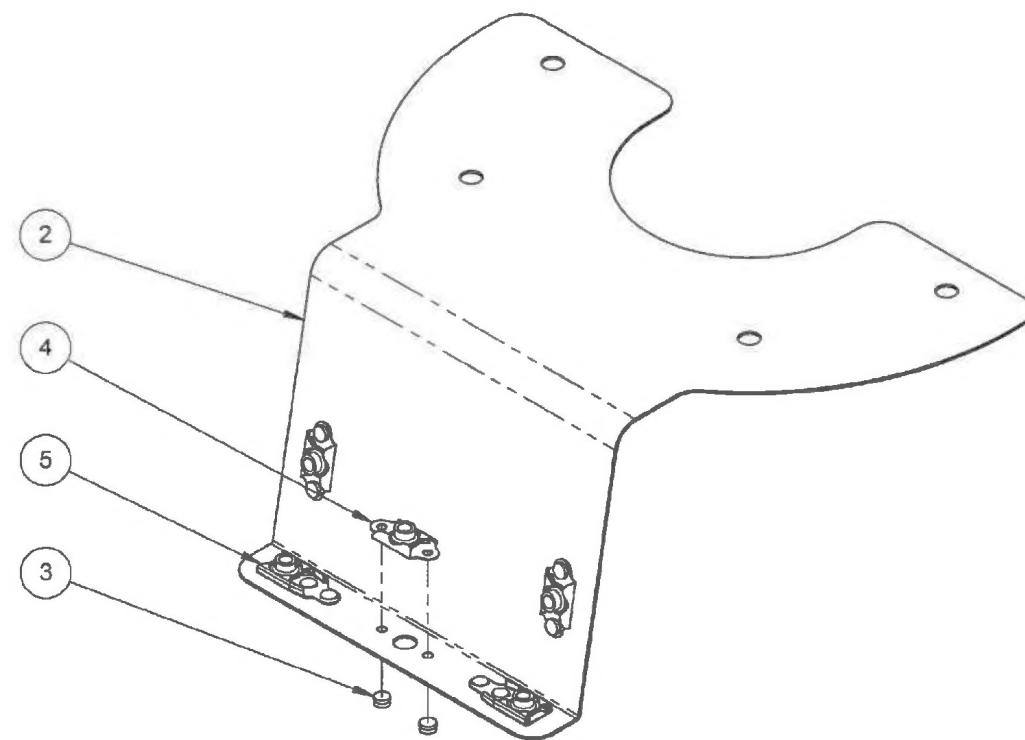
E4442-043 FIREWALL PAN WELDED ASSEMBLY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: ACID DIP TO REMOVE WELDING HEAT MARKS
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 5.54 lbs
- 8) WELD PER DART QSI 004

DESIGN	<i>BC</i>	EAGLE COPTERS LTD CALGARY, ALBERTA, CANADA	
DRAWN	<i>BC</i>		
CHECKED	<i>BC</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>BC</i>	E4442	SHEET 2 OF 11
APPROVED	<i>BC</i>	TITLE	SCALE
DE APPR.	<i>BC</i>	FIREWALL PAN	NTS
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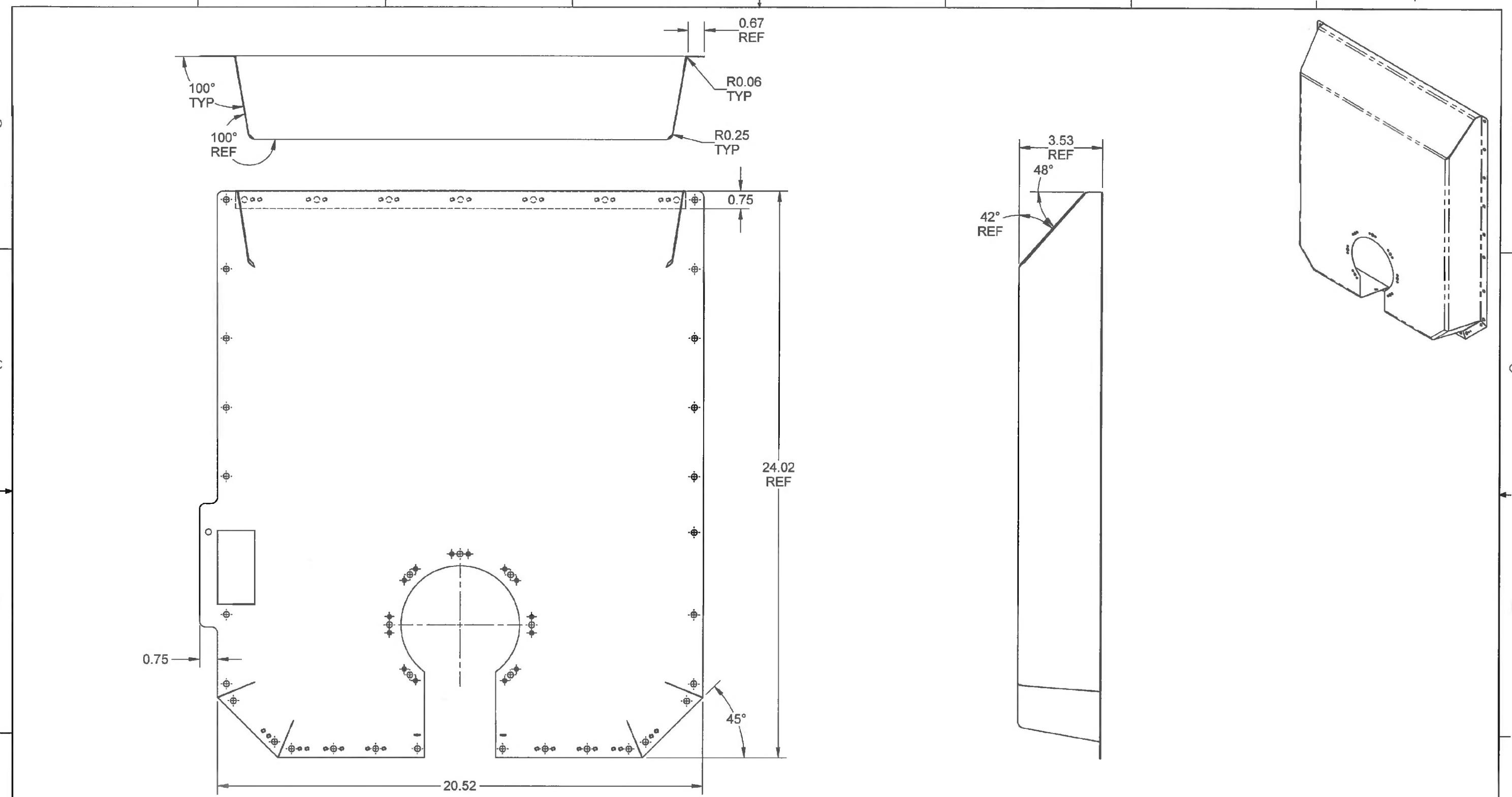
ITEM NO.	QTY. -045	PART NUMBER	DESCRIPTION
1	X	E4442-045	COVER ASSEMBLY
2	1	E4442-5	LOWER COVER
3	10	MS20427M3(-3)	RIVET
4	3	MS21060L3	ANCHOR NUT
5	2	MS21062-3K	ANCHOR NUT



E4442-045 COVER ASSEMBLY

NOTES:
 1) MATERIAL: N/A
 2) FINISH: N/A
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: N/A
 7) WEIGHT: 0.39 lbs

DESIGN	SC	EAGLE COPTERS LTD CALGARY, ALBERTA, CANADA
DRAWN	SC	
CHECKED	SC	DRAWING NO.
MFG. APPR.	SC	REV. A
APPROVED	SC	E4442
DE APPR.	SC	SHEET 3 OF 11
DATE	12.12.03	TITLE
		SCALE
		NTS
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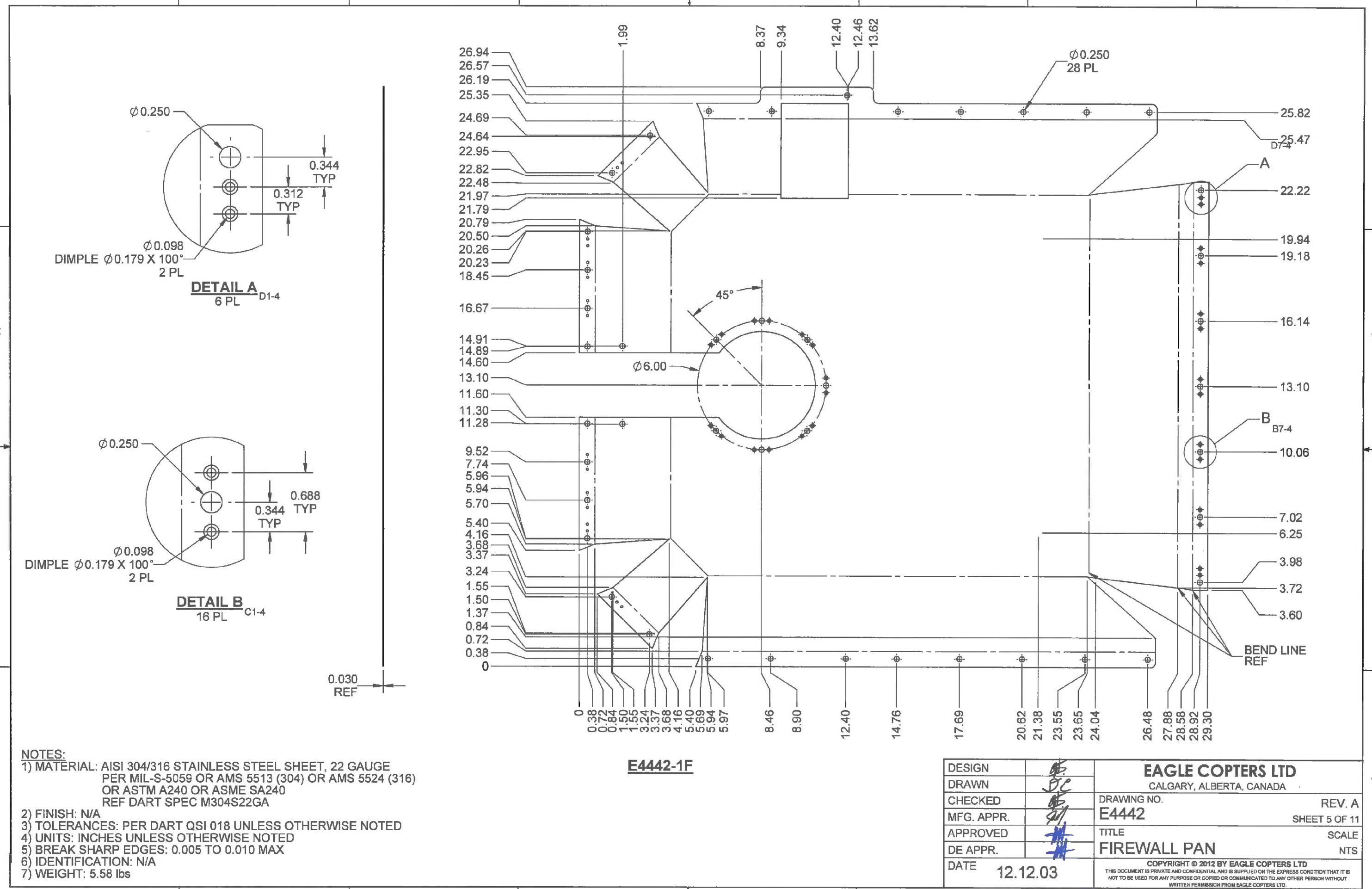
E4442-1 FIREWALL PAN

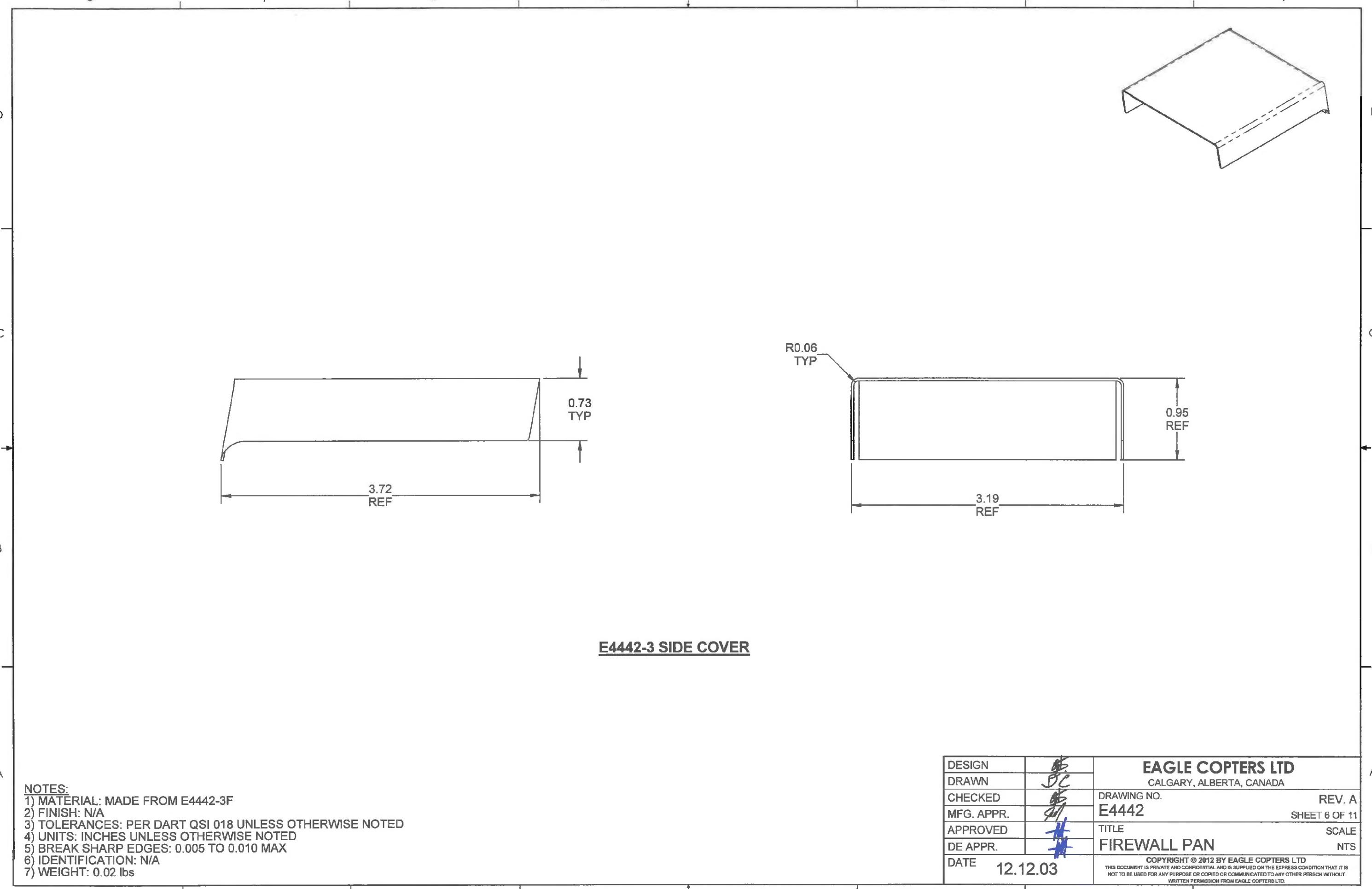
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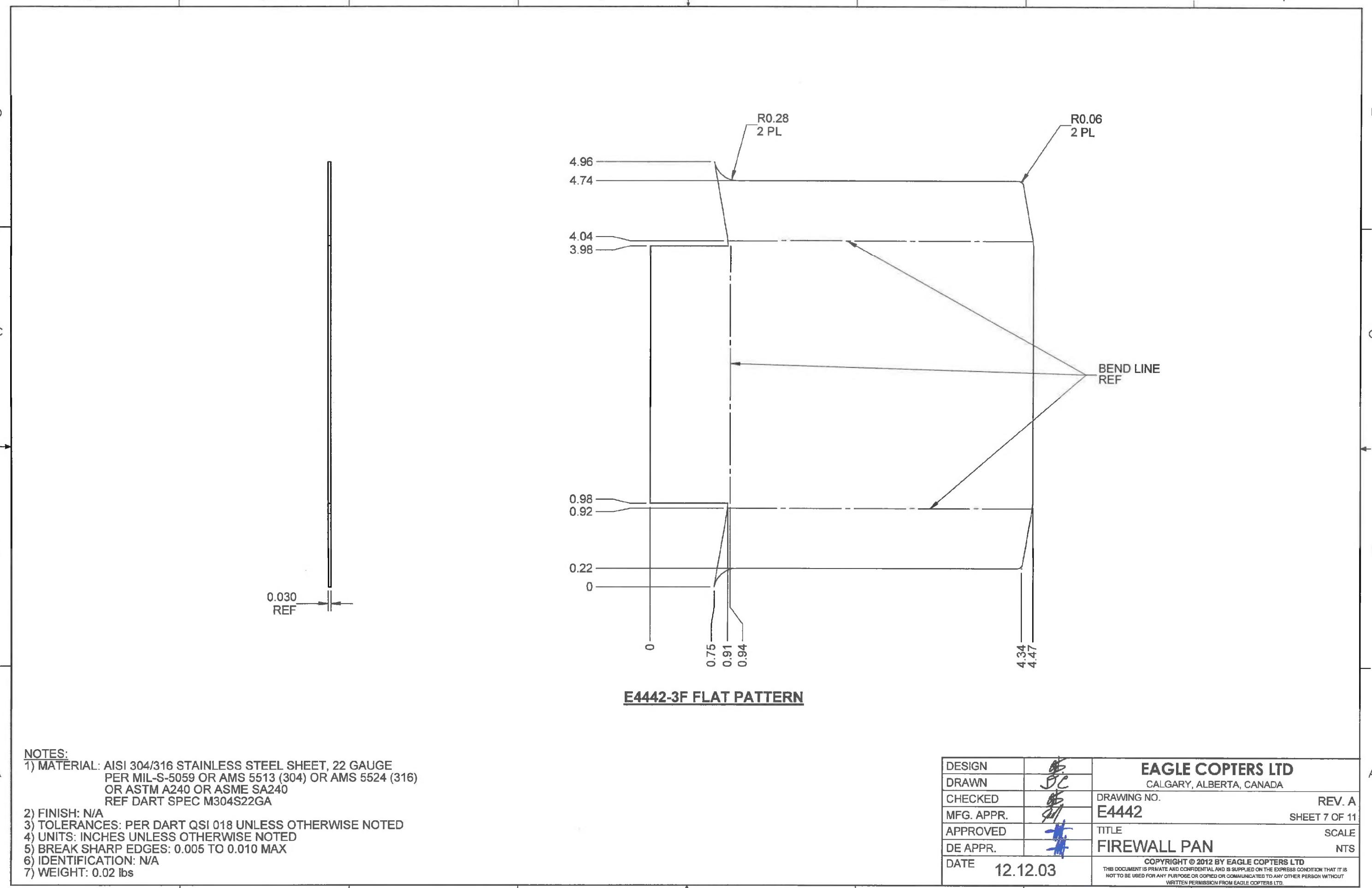
- 1) MATERIAL: MADE FROM E4442-1F
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 5.58 lbs

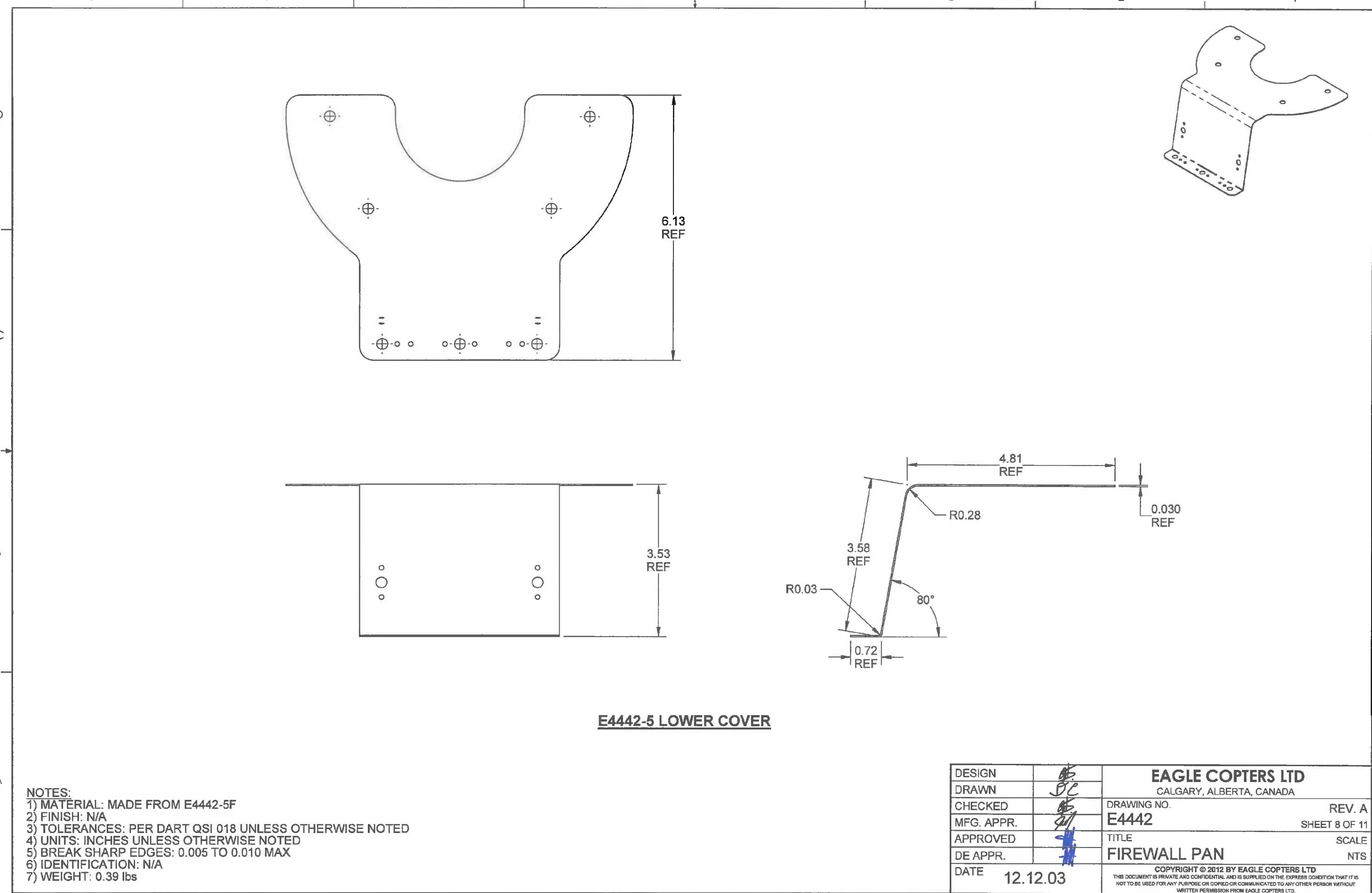
DESIGN	<i>AE</i>	EAGLE COPTERS LTD CALGARY, ALBERTA, CANADA
DRAWN	<i>PC</i>	
CHECKED	<i>AS</i>	
MFG. APPR.	<i>SM</i>	
APPROVED	<i>ML</i>	
DE APPR.	<i>ML</i>	
DATE	12.12.03	

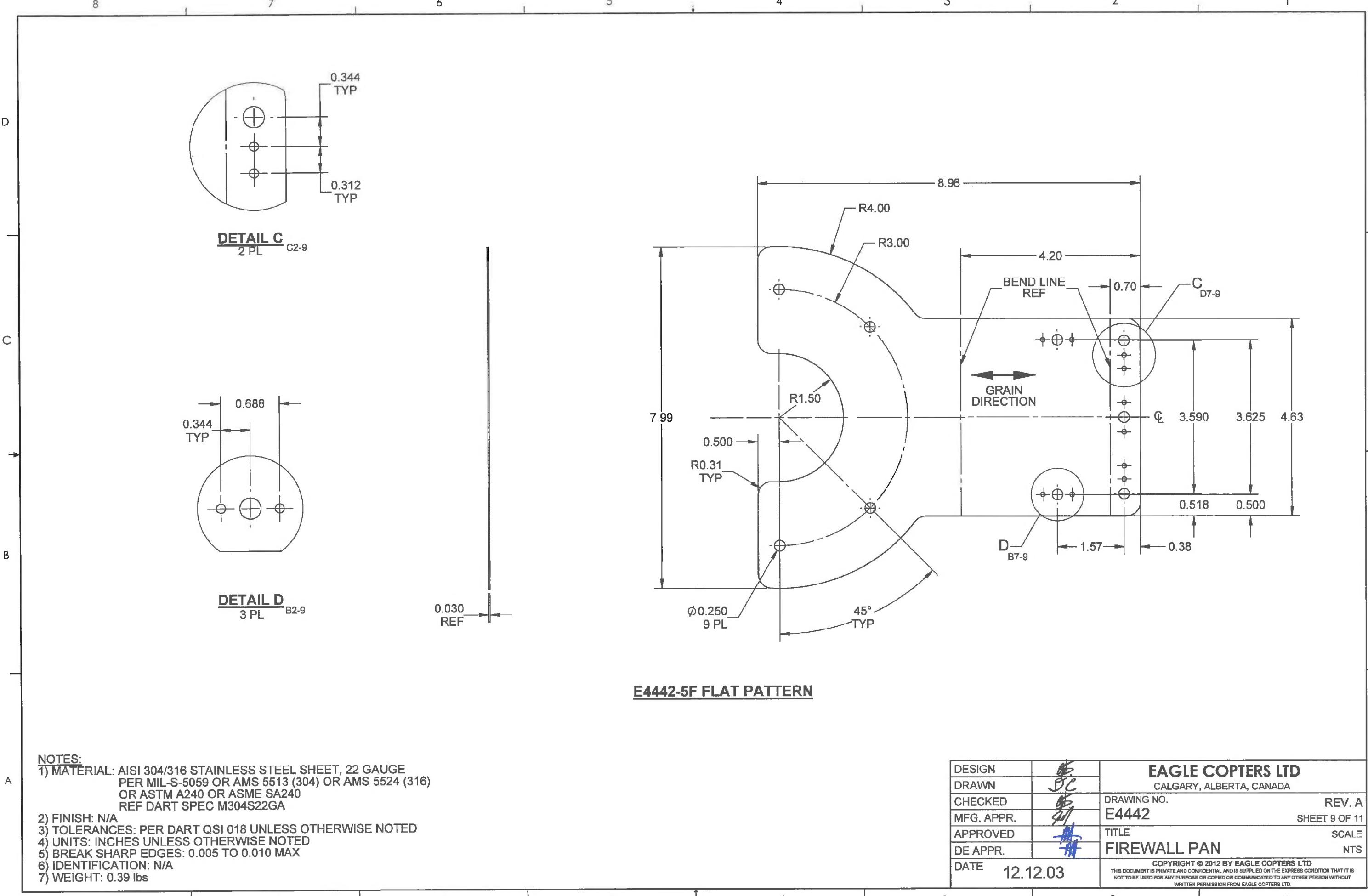
DRAWING NO. **E4442** REV. A
SHEET 4 OF 11
TITLE **FIREWALL PAN** SCALE **NTS**
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NOTES:
1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 22 GAUG
PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524
OR ASTM A240 OR ASME SA240
REF DART SPEC M304S22GA
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.39 lbs

DESIGN	<i>SC</i>	EAGLE COPTERS LTD	
DRAWN	<i>SC</i>	CALGARY, ALBERTA, CANADA	
CHECKED	<i>SC</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>SC</i>	E4442	SHEET 9 OF 11
APPROVED	<i>SC</i>	TITLE	SCALE
DE APPR.	<i>SC</i>	FIREWALL PAN	NTS
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